

Gyrogage



Features

Missing ferrule indicator:

Scribing tool:

Usable by both assembler and post assembly inspector:

Color-coded gages:

Size markings:

Single tool per size:

Choice of marking methods:

Benefits

- Maximizes system safety by confirming that all components are in place. **HOKE exclusive**

- Assures proper assembly by marking tubing to show that it has been properly inserted into fitting, and that fitting has been properly tightened.

- Redundant method of verification.

- Simplifies selection of appropriate system gage: metric (blue) or fractional (green). **HOKE exclusive**

- Simplifies selection of appropriate size gage.

- Eliminates need for extra tools; use one tool for installation and inspection, even for hard-to-reach assemblies.

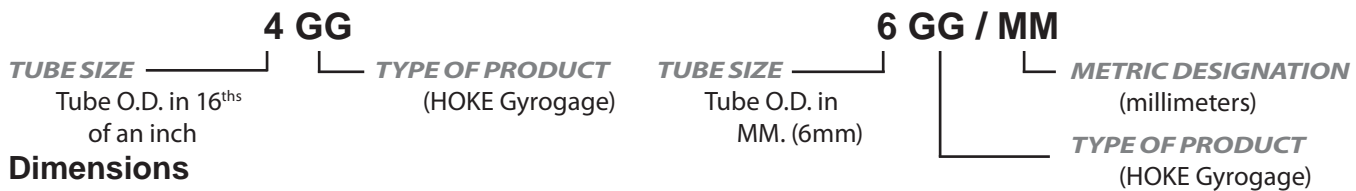
- Adds flexibility to assembly and inspection with choice of marking systems: built-in scriber or separate ink marker*. **HOKE exclusive**

Today's safety conscious users are paying greater attention to tube fitting performance. User studies indicate that, while superior fittings will greatly improve performance, problems still occur. Why? Data shows that the leading cause of performance loss is the incorrect assembly of the tubing and fitting. They found, for example, that:

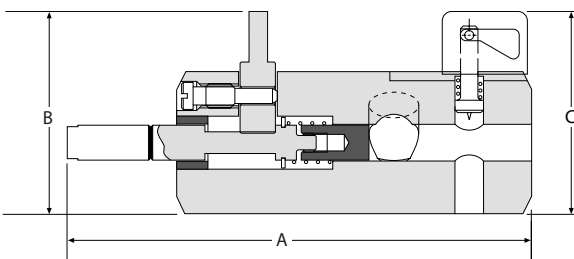
- Difficult-to-reach fitting nuts were not always tightened.
- Improper ferrule set occurred because burrs, or too short a tube length after a bend, prevented tubing from being fully inserted
- Improper make-up was caused by missing ferrules, because a ferrule borrowed from a fitting in inventory was never replaced

HOKE has addressed all of these concerns with the HOKE Gyrogage!

How to Order



Dimensions



Part Number	Tube Size	A	B	C	Options: Replacement Scribers*
Fractional Sizes					
Inch					
1GG	1/16	3 3/64	1 11/16	1	SPGGK1
2GG	1/8	3 1/64	1 11/16	1	SPGGK2
3GG	3/16	3 1/64	1 11/16	1	SPGGK3
4GG	1/4	3 17/64	1 11/16	1	SPGGK4
6GG	3/8	3 15/32	1 13/16	1 1/8	SPGGK4
8GG	1/2	4 3/64	1 31/32	1 1/4	SPGGK4
10GG	5/8	4 35/64	2 5/8	1 5/8	SPGGK5
12GG	3/4	4 47/64	2 11/16	1 3/4	SPGGK5
14GG	7/8	4 63/64	2 13/16	1 7/8	SPGGK5
16GG	1	5 9/16	3 1/32	2	SPGGK5
Metric Sizes					
mm					
3GG/MM	3	3 13/64	1 11/16	1	SPGGK2
6GG/MM	6	3 1/4	1 11/16	1	SPGGK4
8GG/MM	8	3 11/32	1 3/4	1 1/16	SPGGK4
10GG/MM	10	3 1/2	1 13/16	1 1/8	SPGGK4
12GG/MM	12	4 7/64	1 31/32	1 1/4	SPGGK4
14GG/MM	14	4 3/16	2 15/32	1 9/16	SPGGK5
16GG/MM	16	4 9/16	2 17/32	1 5/8	SPGGK5
18GG/MM	18	4 23/32	2 5/8	1 11/16	SPGGK5
20GG/MM	20	5 1/8	2 3/4	1 13/16	SPGGK5
22GG/MM	22	4 61/64	2 13/16	1 7/8	SPGGK5
25GG/MM	25	5 35/64	3 1/32	2	SPGGK5

* Gyrogage scribers can be quickly and easily replaced using the referenced kit numbers.