

Hydraulic Pre-Setting Tool



Larger tube fittings often require more effort to assemble properly than can be consistently achieved using hand wrenches. HOKE offers a portable Hydraulic Pre-setting Tool to make the assembly of larger fittings:

- **Safer.** The Hydraulic Pre-setting Tool helps assure consistently correct assembly of larger fittings.
- **Simpler.** Interchangeable die sets allow easy conversion from one tube and fitting size to another.
- **More cost-efficient.** Using the Hydraulic Pre-setting Tool extends fitting life and reduces assembly time.

Using the portable Hydraulic Pre-setting Tool, the Gyrolok nut and ferrule system is initially set onto the tubing. The pre-set fitting and tube assembly is then easily installed by following the Gyrolok reassembly instructions.

Features

One basic pre-setting head for all sizes:

Interchangeable die sets:

10,000 PSI hydraulic pump:

Carrying case:

Benefits

- Provides versatility and value by covering sizes from 1/2" through 2" and 12mm through 50mm.
- Allows easy conversion from one tube and fitting size to another.
- Provides the force necessary for consistent, fast, and simple fitting assembly.
- Rugged steel carrying case offers easy transportation as well as a single storage location for all tool components.

How It Works



Gyrolok nut and ferrule system components are assembled onto Hydraulic Pre-Setting Tool. Hand pump is operated until indicator arm releases.



Pre-set tube assembly is ready for installation using standard Gyrolok remake instructions

How to Order

HOKE's Hydraulic Pre-Setting Tool, Pump and Ram Assembly.

Carrying case is included. Carrying case has room for 6 die sets.

Standard Fractional Kits

2HPSTSF ≤1" FRACTIONAL PACKAGE CONTAINS:

• 2HPST	Basic kit
• 2DJS-8	1/2" die set
• 2DJS-12	3/4" die set
• 2DJS-16	1" die set

2HPSTLF >1" FRACTIONAL PACKAGE CONTAINS:

• 2HPST	Basic kit
• 2DJS-20	1 1/4" die set
• 2DJS-24	1 1/2" die set
• 2DJS-32	2" die set

Standard Metric Kits

2HPSTSM ≤25 MM METRIC PACKAGE CONTAINS:

• 2HPST	Basic kit
• 2DJS-12MM	12 mm die set
• 2DJS-18MM	18 mm die set
• 2DJS-25MM	25 mm die set

2HPSTLM >25 MM METRIC PACKAGE CONTAINS:

• 2HPST	Basic kit
• 2DJS-30MM	30 mm die set
• 2DJS-32MM	32 mm die set
• 2DJS-38MM	38 mm die set

2HPST LM

TYPE OF PRODUCT

SF	Small fractional package
SM	Small metric package
LF	Large fractional package
LM	Large metric package



Die Sets - Consists of one die and one jig for an individual tube size.



2DJS - 12 MM

TUBE SIZE

Tube O.D. in 1/16"
Tube O.D. in mm (with "MM" suffix)

METRIC DESIGNATION (MILLIMETERS)

FRACTIONAL TUBE SIZE	PART NUMBER	METRIC TUBE SIZE	PART NUMBER
1/2"	2DJS-8	12 MM	2DJS-12MM
5/8"	2DJS-10	14 MM	2DJS-14MM
3/4"	2DJS-12	16 MM	2DJS-16MM
7/8"	2DJS-14	18 MM	2DJS-18MM
1"	2DJS-16	20 MM	2DJS-20MM
1-1/4"	2DJS-20	22 MM	2DJS-22MM
1-1/2"	2DJS-24	25 MM	2DJS-25MM
2"	2DJS-32	28 MM	2DJS-28MM
		30 MM	2DJS-30MM
		32 MM	2DJS-32MM
		38 MM	2DJS-38MM
		50 MM	2DJS-50MM